

GLOBAL COLOUR BOOK



CONNECTING. PIONEERING. TRUSTED.

WHO WE ARE

Coats is a brand and organisation where heritage meets innovation. Our purpose is to harness talent and technology in a way that benefits our customers, our people and the communities in which we operate. It's about more than just thread.

At home in some 50 countries, Coats has a workforce of over 18,000 staff across six continents. Headquartered in the UK, Coats is a FTSE 250 company, a constituent of the FTSE4Good UK Index and a participant in the UN Global Compact.

Our pioneering approach and innovative culture are what set us apart from our competitors. We are trusted to provide products, services and software solutions that add value to the Apparel and Footwear industries. Our innovation has enabled us to develop high technology Performance Materials threads, yarns and fabrics in areas such as automotive, composites, fibre optics and oil and gas.

SEWING THREADS

The Global Colour Book is your ultimate colour selection tool for your favourite apparel threads, which are available anywhere in the world. The extensive range of 1154 shades is chosen from our global library of best-selling colours across all garment segments. From fine tailoring to denim; from sports and activewear to high street fashion, we have the thread colours you need. Coats Global Colour Book can be used to select the perfect thread colour for Epic, Astra, Gramax, Dual Duty, Seamsoft, Eloflex and Gral.



As the application of Coats products may vary considerably it is the responsibility of the user to assure themselves that the product is suitable for the intended end use & meets end user requirements. This assurance includes but is not limited to dye fastness under all conditions. Coats will not accept liability for unsuitable or improper use or application of products and will not be responsible for any consequential damages caused. We make every effort to ensure continuity of shade however a slight variation in shades can occur in threads made with different raw materials including natural fibres.

Coats threads are manufactured and quality controlled to the highest standards possible. Since the conditions of use, washing, pressing and cleaning etc. vary, the purchaser should assure themselves by preliminary tests that the dye fastness of the yarn or thread is 100% colourfast to crocking or washing under all conditions. We cannot be responsible for any consequential damages howsoever caused since the value of the thread is so disproportionate to the value of the goods into which it is stitched.

* For Dual Duty, please note that these shades are dyed with reactive dyes to achieve the chroma and cannot resist bleaching treatment. In addition, the cotton wrap in Dual Duty is dyed with a different dye type compared to the dyestuff used for the physical thread tassel. It is recommended to review the colour against the shade card thread tassel under D65 illuminant.

PIONEERING A SUSTAINABLE FUTURE



WATER

Managing a precious resource wisely



ENERGY

Renewables for a sustainable future



EFFLUENT & EMISSIONS

Working for a cleaner world



SOCIAL

Safe and sustainable workplaces and communities



LIVING SUSTAINABLY

Protecting our planet

Coats is pioneering a sustainable future by finding new and innovative ways to create long-term, sustainable growth. We are transforming our business, investing in new techniques and technologies, and continuously improving our policies, process and programmes in order to create a lasting positive impact, that supports businesses, people and our planet.



FTSE4Good



Let's work together to pioneer a sustainable future.

SUSTAINABLE THREADS



Coats Global Colour Book can also be used with our sustainable thread brands Epic EcoVerde, Dual Duty EcoVerde, Gramax EcoVerde, Seamsoft EcoVerde and Gral EcoVerde.

Our polyester threads are made from 100% recycled polyester.



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| | | | | | | | | | | | | |
|----|-------|--------|-------|-------|--------|-------|--------|--------|-------|--------|--------|-------|
| 1 | | | | | | | | | | | | |
| | NATRL | C1740 | C1750 | C1711 | C1712 | C1730 | C2712 | C8261 | C8154 | C2740 | C8158 | C1123 |
| 2 | | | | | | | | | | | | |
| | C1109 | C1103 | C1139 | C1142 | C1162 | C1168 | C1166 | C1382 | C1231 | C1257 | C0122 | C1359 |
| 3 | | | | | | | | | | | | |
| | C1355 | C0380 | C1367 | C1322 | C1401 | C1268 | C1429 | C1421 | C1262 | C1278 | C1281* | C1424 |
| 4 | | | | | | | | | | | | |
| | C1414 | C1283* | C1226 | C1229 | C1227* | C1277 | C0129* | C1295* | C1172 | C1185* | C1202* | C1187 |
| 5 | | | | | | | | | | | | |
| | C1433 | C1304 | C1458 | C1113 | C8169 | C8137 | C8133 | C8135 | C8228 | C8178 | C8116 | C8186 |
| 6 | | | | | | | | | | | | |
| | C8101 | C8167 | C8125 | C8176 | C1311 | C1454 | C8325 | C8323 | C8518 | C0054 | C2371 | C2374 |
| 7 | | | | | | | | | | | | |
| | C1452 | C1470 | C1555 | C1474 | C2368 | C2357 | C2372 | C2317 | C2318 | C2380 | C2369 | C2373 |
| 8 | | | | | | | | | | | | |
| | C2325 | C0653 | C0270 | C0512 | C0275 | C1404 | C1407 | C2353 | C2356 | C2315 | C2306 | C0016 |
| 9 | | | | | | | | | | | | |
| | C2305 | C2352 | C8806 | C2384 | C2336 | C2335 | C2333 | C0363 | C0970 | C1400* | C8770 | C8762 |
| 10 | | | | | | | | | | | | |
| | C8781 | C2386 | C2398 | C2390 | C2313 | C2309 | C0241 | C2338 | C0067 | C2301 | C2314 | C2324 |
| 11 | | | | | | | | | | | | |
| | C8625 | C2332 | C2326 | C8521 | C0998 | C8774 | C8628 | C1336 | C8357 | C8354 | C8353 | C9199 |
| 12 | | | | | | | | | | | | |
| | C8202 | C8114 | C8145 | C8250 | C8356 | C8379 | C8381 | C8380 | C8319 | C8322 | C8640 | C8392 |

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|----|-------|--------|--------|--------|--------|--------|--------|--------|--------|-------|--------|--------|
| 13 | | | | | | | | | | | | |
| | C8645 | C8634 | C8349 | C8368 | C8638 | C8538 | C8599 | C8639 | C8669 | C8668 | C8667 | C8361 |
| 14 | | | | | | | | | | | | |
| | C8657 | C8526 | C0538 | C8601 | C8660 | C8658 | C8501 | C8520 | C6830 | C8779 | C8524 | C8627 |
| 15 | | | | | | | | | | | | |
| | C8624 | C7020 | C8776 | C8587 | C8786 | C8918 | C8592 | C8688 | C8377 | C8109 | C0839 | C8184 |
| 16 | | | | | | | | | | | | |
| | C8149 | C8203 | C8316 | C8308 | C2152 | C8800 | C0050 | C2138 | C8752 | C8449 | C8859 | C8736 |
| 17 | | | | | | | | | | | | |
| | C0051 | C8452 | C8370 | C8726 | C8863 | C0996 | C8758 | C0394 | C2131 | C3945 | C8716 | C2402 |
| 18 | | | | | | | | | | | | |
| | C8749 | C3237 | C2113 | C5810 | C2451 | C2457 | C2130 | C2478 | C2479 | C2120 | C2410 | C2414 |
| 19 | | | | | | | | | | | | |
| | C2459 | C2385 | C3814 | C2610 | C2427 | C2429 | C2437 | C2446 | C2257 | C2226 | C2236 | C0222 |
| 20 | | | | | | | | | | | | |
| | C0537 | C2240 | C2223 | C0196 | C2232* | C8702 | C2202 | C0206 | C0870 | C8707 | C7107 | C3188 |
| 21 | | | | | | | | | | | | |
| | C3244 | C3258 | C0317 | C3184 | C3185 | C0014 | C3194 | C3391 | C2874 | C2161 | C3231 | C2290 |
| 22 | | | | | | | | | | | | |
| | C2293 | C3426 | C0008 | C1970* | C4820* | C0141* | C4488* | C5105 | C3459* | C3291 | C2329 | C0335 |
| 23 | | | | | | | | | | | | |
| | C3357 | C3860* | C3862* | C4812 | C3867 | C3890* | C3808* | C3885* | C4816 | C4817 | C3899* | C3828* |
| 24 | | | | | | | | | | | | |
| | C3798 | C3838* | C3826* | C3822* | C3853* | C3781* | C3785* | C3780* | C3880* | C3991 | C3807* | C0428* |

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| 25 | | | | | | | | | | | | |
| | C3870* | C3990 | C0388 | C3968 | C3959* | C3961* | C3993 | C3966 | C0417 | C3958 | C3975 | C3971 |
| 26 | | | | | | | | | | | | |
| | C3974 | C3983 | C3948 | C3952 | C3941 | C3950* | C3940 | C3930 | C3954 | C3927 | C4920 | C5939 |
| 27 | | | | | | | | | | | | |
| | C3929 | C3926 | C3943 | C3924 | C3902 | C6912 | C3901 | C3915 | C3935* | C4911 | C3931* | C8924 |
| 28 | | | | | | | | | | | | |
| | C0391 | C8834 | C0898 | C8864 | C4363 | C0053 | C4183 | C3149 | C3173 | C3115 | C2080 | C4144 |
| 29 | | | | | | | | | | | | |
| | C3113* | C3166* | C3223 | C1312 | C3125 | C4652 | C4642 | C3646* | C4665* | C3676* | C4460* | C3664 |
| 30 | | | | | | | | | | | | |
| | C4659* | C3673* | C4697* | C3717* | C3835* | C3638* | C3878* | C3715* | C6328 | C4388 | C0314 | C0314 |
| 31 | | | | | | | | | | | | |
| | C3156 | C3182 | C4392 | C1102 | C3101 | C3325 | C0002 | C0837 | C3332 | C1330 | C3307 | C4379 |
| 32 | | | | | | | | | | | | |
| | C4396 | C9774 | C4943 | C1170 | C4940 | C3361 | C3365 | C3374 | C3600* | C3604* | C3619* | C0361* |
| 33 | | | | | | | | | | | | |
| | C4354* | C5803 | C5391* | C4333* | C4377 | C5384 | C3368 | C4386 | C4375* | C4382* | C4344 | C4366* |
| 34 | | | | | | | | | | | | |
| | C4908 | C4926 | C4351* | C4157* | C4266* | C4156 | C4121 | C6125 | C4178 | C4106 | C4105* | C4331 |
| 35 | | | | | | | | | | | | |
| | C5327* | C4328* | C5334 | C4695 | C4684 | C4638 | C4324 | C4649 | C4300 | C5989* | C5951 | C4983 |
| 36 | | | | | | | | | | | | |
| | C4939 | C4919 | C4912 | C4935 | C4987 | C4668 | C4663 | C0493 | C4998 | C4931 | C7921 | C9215 |

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| 37 | | | | | | | | | | | | |
| | C7262 | C7157* | C7151 | C7163 | C7145 | C7194 | C7274 | C0088 | C7279 | C7177 | C7143* | C7244 |
| 38 | | | | | | | | | | | | |
| | C7221 | C7232* | C7136* | C7204 | C7114 | C7142 | C1156* | C7156 | C7253 | C7215 | C1390* | C0711 |
| 39 | | | | | | | | | | | | |
| | C7211 | C7350 | C7347 | C7383 | C9849 | C7618 | C9548 | C7581 | C7551 | C7553 | C7521 | C7519 |
| 40 | | | | | | | | | | | | |
| | C7524 | C7560 | C7517 | C7928 | C7533 | C7532 | C7563 | C7589 | C7586 | C7594 | C7357 | C7335* |
| 41 | | | | | | | | | | | | |
| | C7329* | C7313* | C7310* | C7314 | C7389* | C7309* | C7305* | C7331* | C7326* | C7382 | C7318* | C7324* |
| 42 | | | | | | | | | | | | |
| | C7316 | C7315 | C7284* | C4965* | C7439 | C7361 | C7330 | C7908 | C7225 | C7266 | C7167 | C7295 |
| 43 | | | | | | | | | | | | |
| | C7276 | C7269 | C7197 | C7289 | C7172 | C1714 | C7207 | C0713* | C7152 | C7109 | C7212 | C7398 |
| 44 | | | | | | | | | | | | |
| | C7349 | C7381 | C7201 | C7497 | C7396 | C7579 | C7540 | C7343 | C7388 | C7395 | C7110 | C7580 |
| 45 | | | | | | | | | | | | |
| | C7549 | C7565 | C7281 | C7170 | C6310 | C0717 | C7234* | C6905 | C7453 | C0734 | C6168 | C7456* |
| 46 | | | | | | | | | | | | |
| | C7473* | C2431 | C7379 | C7380 | C7354 | C7366* | C7342* | C7582 | C7375* | C7472* | C7370* | C0736* |
| 47 | | | | | | | | | | | | |
| | C7369* | C7442 | C7608 | C7385* | C7327* | C7336 | C7368 | C7564 | C7598 | C7996 | C7985 | C7982 |
| 48 | | | | | | | | | | | | |
| | C7916 | C7988 | C7949 | C0794 | C0579 | C7699 | C1511 | C5935 | C7529 | C7970 | C7917 | C7956 |

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| 49 | | | | | | | | | | | | |
| | C7944 | C7932 | C7930 | C7939 | C7919 | C7900 | C7941 | C7927 | C7929 | C7969 | C7960 | C7967 |
| 50 | | | | | | | | | | | | |
| | C7977 | C7915 | C7978 | C7981 | C7991 | C7100 | C7555 | C7141 | C7544 | C7118 | C7548 | C1754 |
| 51 | | | | | | | | | | | | |
| | C7545 | C7512 | C7514 | C0584 | C7656 | C7542 | C7503 | C7940 | C7952 | C7976 | C7999 | C7980 |
| 52 | | | | | | | | | | | | |
| | C7998 | C7994 | C7979 | C7975 | C7587 | C7957 | C7959 | C7953 | C7955 | C7933 | C7903 | C9913 |
| 53 | | | | | | | | | | | | |
| | C9902 | C7904 | C7907 | C6936 | C0639 | C9338 | C6992 | C6377 | C7298 | C6409 | C6902 | C6342 |
| 54 | | | | | | | | | | | | |
| | C6913* | C6104* | C6924* | C6130* | C6982 | C6934* | C1699* | C6995* | C0631* | C6911* | C6103* | C6315* |
| 55 | | | | | | | | | | | | |
| | C6136* | C6973* | C7083* | C6656 | C7689 | C6659 | C6654 | C6952 | C6958 | C5981 | C6607 | C6954 |
| 56 | | | | | | | | | | | | |
| | C6610 | C6605 | C5918 | C5993 | C9664 | C5920 | C5976 | C7364* | C0637 | C6389* | C6173 | C6178 |
| 57 | | | | | | | | | | | | |
| | C7642 | C6638* | C7669* | C6126 | C6645 | C0667 | C6668 | C5208 | C6677 | C6629 | C6613 | C6619 |
| 58 | | | | | | | | | | | | |
| | C5900 | C5991 | C5980 | C5938 | C5953 | C5968 | C5936 | C5915 | C5969 | C5985 | C5941 | C5943 |
| 59 | | | | | | | | | | | | |
| | C5942 | C5937 | C9900 | C6156 | C5153 | C6390 | C6386 | C6388 | C6117 | C5164 | C5169 | C5189 |
| 60 | | | | | | | | | | | | |
| | C0514 | C5140 | C6175 | C5188 | C5172 | C5209 | C5198 | C1519 | C5195 | C6358 | C5165 | C5171 |

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|----|--------|-------|-------|-------|-------|-------|-------|-------|-------|--------|-------|--------|
| 61 | | | | | | | | | | | | |
| | C5207 | C5204 | C5122 | C0075 | C5222 | C6122 | C5149 | C5131 | C6123 | C5223 | C6133 | C5190 |
| 62 | | | | | | | | | | | | |
| | C5229 | C5104 | C6128 | C5203 | C5205 | C5213 | C5200 | C5964 | C5999 | C5958 | C0595 | C5956 |
| 63 | | | | | | | | | | | | |
| | C9602 | C9601 | C6990 | C7475 | C9640 | C5547 | C3301 | C5546 | C8213 | C5502 | C1556 | C5621 |
| 64 | | | | | | | | | | | | |
| | C5500 | C5566 | C5539 | C0554 | C5541 | C5544 | C9583 | C9455 | C5571 | C5361 | C5363 | C5341 |
| 65 | | | | | | | | | | | | |
| | C5366* | C5368 | C5340 | C5342 | C5362 | C5478 | C5393 | C6138 | C5167 | C5358* | C1100 | C5375* |
| 66 | | | | | | | | | | | | |
| | C5352 | C0550 | C5355 | C5345 | C5349 | C5990 | C2010 | C5312 | C1489 | C5770 | C5309 | C0532 |
| 67 | | | | | | | | | | | | |
| | C5324 | C5337 | C5595 | C5706 | C5717 | C5724 | C5903 | C5525 | C9519 | C5761 | C6767 | C0235 |
| 68 | | | | | | | | | | | | |
| | C5743 | C5745 | C5765 | C0590 | C5763 | C5748 | C5127 | C5535 | C5533 | C5561 | C9680 | C9377 |
| 69 | | | | | | | | | | | | |
| | C5527 | C9606 | C9592 | C9697 | C6727 | C5906 | C5930 | C9987 | C9698 | C5711 | C5927 | C9918 |
| 70 | | | | | | | | | | | | |
| | C5987 | C9600 | C5984 | C9588 | C9971 | C5884 | C2033 | C0594 | C1985 | C9975 | C9999 | C5983 |
| 71 | | | | | | | | | | | | |
| | C5946 | C8946 | C8950 | C8947 | C8948 | C9923 | C5798 | C5923 | C5744 | C5742 | C5909 | C5708 |
| 72 | | | | | | | | | | | | |
| | C8604 | C5713 | C5710 | C5715 | C5726 | C8654 | C5722 | C8687 | C9643 | C5721 | C5727 | C8941 |

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|----|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 73 | | | | | | | | | | | | |
| | C8982 | C8973 | C8510 | C8515 | C8609 | C9444 | C8678 | C8682 | C8683 | C8612 | C5768 | C8664 |
| 74 | | | | | | | | | | | | |
| | C8925 | C8692 | C5775 | C8930 | C5904 | C5908 | C8182 | C8173 | C8171 | C8136 | C8264 | C8174 |
| 75 | | | | | | | | | | | | |
| | C8130 | C8172 | C9173 | C8107 | C8119 | C8111 | C8106 | C9316 | C8344 | C8345 | C9354 | C8331 |
| 76 | | | | | | | | | | | | |
| | C9304 | C8140 | C0234 | C8417 | C8334 | C8362 | C8363 | C8630 | C9326 | C9398 | C9611 | C9311 |
| 77 | | | | | | | | | | | | |
| | C9612 | C8677 | C8674 | C8530 | C8629 | C9613 | C8611 | C8336 | C9614 | C8602 | C8506 | C8671 |
| 78 | | | | | | | | | | | | |
| | C0506 | C0328 | C9884 | C9553 | C0338 | C8650 | C8699 | C8686 | C8810 | C8649 | C8694 | C8680 |
| 79 | | | | | | | | | | | | |
| | C8696 | C8655 | C8652 | C8685 | C8888 | C8991 | C8894 | C8978 | C8970 | C8905 | C8999 | C8989 |
| 80 | | | | | | | | | | | | |
| | C8939 | C8929 | C8979 | C0228 | C8897 | C8775 | C8986 | C8938 | C8985 | C8656 | C8933 | C8940 |
| 81 | | | | | | | | | | | | |
| | C8955 | C8956 | C8963 | C8966 | C8937 | C8953 | C8996 | C8305 | C8348 | C8328 | C8326 | C8347 |
| 82 | | | | | | | | | | | | |
| | C8399 | C8397 | C8396 | C8156 | C9117 | C8112 | C9187 | C8343 | C9325 | C9171 | C9176 | C9156 |
| 83 | | | | | | | | | | | | |
| | C9153 | C9125 | C9294 | C9522 | C9218 | C9249 | C0715 | C9310 | C8517 | C8663 | C8665 | C8614 |
| 84 | | | | | | | | | | | | |
| | C8603 | C8597 | C8606 | C8534 | C8384 | C8383 | C8300 | C8337 | C8631 | C8593 | C8382 | C8391 |

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| 85 | | | | | | | | | | | | |
| | C9309 | C8360 | C8304 | C8607 | C8598 | C8676 | C8570 | C8605 | C8636 | C8659 | C8569 | C5784 |
| 86 | | | | | | | | | | | | |
| | C8113 | C8241 | C8389 | C0293 | C8248 | C9122 | C9189 | C9170 | C9167 | C9166 | C9164 | C9335 |
| 87 | | | | | | | | | | | | |
| | C9505 | C9178 | C9332 | C9308 | C9313 | C8679 | C8815 | C8684 | C9353 | C9374 | C9393 | C9524 |
| 88 | | | | | | | | | | | | |
| | C9501 | C9373 | C9655 | C9491 | C9657 | C9667 | C9718 | C9870 | C9665 | C9388 | C9675 | C9678 |
| 89 | | | | | | | | | | | | |
| | C9959 | C9616 | C9652 | C9114 | C9131 | C9142 | C9404 | C9383 | C9424 | C9363 | C9633 | C9623 |
| 90 | | | | | | | | | | | | |
| | C9671 | C9625 | C9662 | C9121 | C9140 | C9348 | C9590 | C9370 | C9394 | C9628 | C9631 | C9372 |
| 91 | | | | | | | | | | | | |
| | C9375 | C9392 | C9376 | C9537 | C9782 | C9656 | C9387 | C9835 | C0966 | C9676 | C9684 | C9630 |
| 92 | | | | | | | | | | | | |
| | C9627 | C9493 | C9686 | C9694 | C9666 | C9911 | C9962 | C9949 | C0999 | C0982 | C0993 | C9920 |
| 93 | | | | | | | | | | | | |
| | C9967 | C9681 | C9792 | C9995 | C9998 | C9993 | C9961 | C0414 | C9981 | C9979 | C9954 | C9952 |
| 94 | | | | | | | | | | | | |
| | C9945 | C9905 | C9948 | C7912 | C9710 | C9700 | C9770 | C9760 | C9750 | C9863 | C9877 | C1190 |
| 95 | | | | | | | | | | | | |
| | C0274 | C0309 | C0097 | C9969 | C9970 | C9824 | C9853 | C9984 | C9939 | C9936 | 08ANT | 09ANT |
| 96 | | | | | | | | | | | | |
| | 13ANT | 15ANT | 17ANT | 121ZR | 69ANT | 75ANT | 55ANT | 72ANT | 122ZR | 44ANT | 41ANT | 30ANT |
| 97 | | | | | | | | | | | | |
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